

CONTENTS				PRODUCT DESCRIPTION	
Face	Polyester spunlaced fabric			TTL-3319-1 is a white, spunlaced polyester nonwoven tape. It is coated on both sides with a medical grade, acrylic adhesive and supplied on a paper liner.	
Adhesive	Medical grade, pressure-sensitive acrylic				
Backing	Silicone coated two-side, 78 lb basis weight				
FACE PROPERTIES				SPLICES	
Basis Weight			1.34 oz/yd ²	Splices on tape and liner are functional in that they are intended for continuous process conditions.	
	Test Method: ASTM D-3776				
Grab Strength	CD	14.8 lbs			
	MD	26.5 lbs		STANDARD LABELING	
	Test Method: ASTM D-5034				
Typical substrate values of uncoated materials.					
ADHESIVE PROPERTIES				TRACEABILITY	
Peel Adhesion	Side:	Liner	TBD g/in	Material traceability must comply with current Good Manufacturing Practices. Each shipment of material will contain a lot number, which is traceable through production records. Certificate of Conformance will accompany each shipment.	
		Exposed	TBD g/in		
	Test Method: DMT - PSTC-1				
Polyken Probe Tack	Side:	Liner	TBD g/in ²	STORAGE CONDITIONS	
		Exposed	TBD g/in ²		
	Test Method: ASTM D-2979				
Loop Tack	Side:	Liner	TBD g/in ²	APPEARANCE	
		Exposed	TBD g/in ²		
	Test Method: PSTC-16				
Thickness	Side:	Liner	1.8 mil	ROLL DIMENSIONS	
		Exposed	1.1 mil		
Shelf Life	TBD				
Biocompatibility		Cytotoxicity	Pass	Issue Date: June 30, 2021	
		Primary Dermal	Pass		
		Buehler	Pass		
				Revision Date: Original (Preliminary)	

PRODUCT DESCRIPTION

TTL-3319-1 is a white, spunlaced polyester nonwoven tape. It is coated on both sides with a medical grade, acrylic adhesive and supplied on a paper liner.

SPLICES

Splices on tape and liner are functional in that they are intended for continuous process conditions.

STANDARD LABELING

Materials will have core labeling stating the part number, roll number, lot number, width, and linear feet per roll. *Note: Any additional labeling requirements should be noted at time of order entry.*

TRACEABILITY

Material traceability must comply with current Good Manufacturing Practices. Each shipment of material will contain a lot number, which is traceable through production records. Certificate of Conformance will accompany each shipment.

STORAGE CONDITIONS

Store in original protective packaging at temperatures between 50-80°F and 40-60% RH.

APPEARANCE

Virtually free from foreign and dark colored matter.

ROLL DIMENSIONS

Smaller roll length by request.
 Length 59 inch max.
 Width 1500 Feet
 Core 3 inch inside diameter

Issue Date: June 30, 2021

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The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed, including without limitation any warranty of merchantability and fitness for use. All users of the material are responsible for assuring that it is suitable for their needs, environment, and end use. Typical values are not intended to be used for specification development. All data is subject to change, as The Tape Lab deems appropriate.

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