

# PERFORMANCE GUIDE

# Macbond Arctic – Double Coated Tape ARTX1162

Version: 1 Date: 1/2020 Approved by: JNP

# **Product Description**

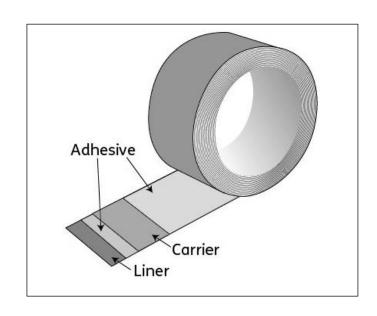
ARTX1162 consists of a .5mil PET carrier coated on both sides with 2.0 mils of Arctic MX10 rubber pressure sensitive adhesive. The adhesive is protected by a two-side silicone coated 72# white poly-coated Kraft liner. This product is designed for applications that require exceptional performance on low surface energy materials, cold or damp surfaces and foam bonding applications.

## **Product Construction**

• Carrier: 0.5 mil PET

• Adhesive: 2.0 mils Arctic MX10 Rubber

Liner: 72# White PCKWeb Width: 60"



#### **Features**

- Aggressive cold-temperature rubber-based adhesive
- Good cohesive strength
- Dimensionally stable PCK liner.

#### **Benefits**

- Minimum Application
   Temperature of -10°F/ -23°C
- Approved for direct food contact complies with FDA 175.125
- Low Surface Energy Adhesion
- Bonds well to all paper & corrugate materials, including wax coated corrugate.
- Exceptional performance on foams including: XLPE, EPDM, EVA and Polyurethane Materials.

# **Applications**

- Packaging
- Freezer Applications
- Insulation & sound damping applications
- Applications that require high tack in cold, wet conditions.
- General purpose bonding applications.

ARTX1162 Physical Properties			
Thickness	Mils Liner/Unwind		
Adhesive	2.0/2.0		
Carrier	0.5		
Liner	5.2		
Total Thickness	9.7		
Performance Test	Test Method	Typical Values	
Loop Tack	PSTC-16	Lbs./in. (Liner/Unwind)	Oz/in. (Liner/Unwind)
Backed with 2 mil PET	Stainless Steel	8.8/6.7	141/107
	HDPE	4.4/3.5	64/56
Peel Adhesion 2 mil PET Backed	PSTC-101-A	Lbs./in. (Liner/Unwind)	Oz/in. (Liner/Unwind)
30-minute Dwell	Stainless Steel	7.6/6.1	121.6/97.6
30-minute Dwell	HDPE	7.3/6.4	116.8/102.4
Shear	PSTC-107	Hours to Fail	
1 kg weight	72°F	75+	

Values given are typical and not for use in specifications

### **SERVICE TEMPERATURE**

Minimum Application: -10° (-23°C)

Service Range: -65°F to 150°F (-54°C to 65.5°C)

#### **APPLICATION RECOMMENDATIONS**

For best performance, surface must be free of oil, grease or other contaminants.

#### **SHELF LIFE**

One-year shelf life when stored at 75°F. (24°C.) and 50% relative humidity or less. It is recommended that the product be stored in its original package until ready to use.

CALL 1-800-255-9733 for additional product information

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