

Product Data Sheet

CONTENTS			PRODUCT DESCRIPTION											
Liner	64lb Kraft paper, Silicone 2 sides		<p>TTL-9456 is a double coated medical grade rubber tape with a PET carrier. It is coated on both sides with a medical grade, rubber adhesive and supplied on a paper liner. This product is an excellent tie layer tape for medical device. It has high shear properties.</p> <p>SPLICES Splices on tape and liner are functional in that they are intended for continuous process conditions.</p> <p>STANDARD LABELING Materials will have core labeling stating the part number, roll number, lot number, width, and linear feet per roll. <i>Note: Any additional labeling requirements should be noted at time of order entry.</i></p> <p>TRACEABILITY Material traceability must comply with current Good Manufacturing Practices. Each shipment of material will contain a lot number, which is traceable through production records. Certificate of Conformance will accompany each shipment.</p> <p>STORAGE CONDITIONS Store in original protective packaging at temperatures between 60-80°F and 40-60% RH.</p> <p>APPEARANCE Virtually free from foreign and dark colored matter.</p> <table border="0"> <tr> <td>Width</td> <td>54 inch max.</td> </tr> <tr> <td>Core</td> <td>3 inch inside diameter</td> </tr> </table>		Width	54 inch max.	Core	3 inch inside diameter						
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Liner side PSA	2.6 mils of Medical grade rubber PSA													
Backing/ Carrier	1.0 Mil Polyurethane Film													
Unwind side PSA	2.6 mils of Medical grade rubber PSA													
Applications			<p>ADHESIVE PROPERTIES</p> <p>Adhesion to SS</p> <table border="0"> <tr> <td>Unwind Side</td> <td>Test Method: PSTC-133</td> <td>>10.2lbs/ in</td> </tr> <tr> <td>Liner Side</td> <td>Test Method: PSTC-133</td> <td>>9.8lbs/ in</td> </tr> </table> <p>The base adhesives in this medical grade product have been tested in accordance with ISO 10993 and found to be non-cytotoxic, and non-irritating.</p> <p>Shelf Life 24 Months "See Storage Conditions" Real-time age testing study</p> <p>Thickness 5.7 mils w/o liner</p> <p>Biocompatibility</p> <table border="0"> <tr> <td>Cytotoxicity</td> <td>Pass</td> </tr> <tr> <td>Primary Dermal</td> <td>Pass</td> </tr> </table> <p>Issue Date: June 30, 2021</p> <p>Revision Date: N/A</p>		Unwind Side	Test Method: PSTC-133	>10.2lbs/ in	Liner Side	Test Method: PSTC-133	>9.8lbs/ in	Cytotoxicity	Pass	Primary Dermal	Pass
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Liner Side	Test Method: PSTC-133	>9.8lbs/ in												
Cytotoxicity	Pass													
Primary Dermal	Pass													
Medical Tie Layer adhesive														
Surgical Drape attachment														
Hang tab and bag sealing tape														

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed, including without limitation any warranty of merchantability and fitness for use. All users of the material are responsible for assuring that it is suitable for their needs, environment, and end use. Typical values are not intended to be used for specification development. All data is subject to change, as The Tape Lab Inc deems appropriate.

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