

### Product Data Sheet

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|---|--|------|
| <b>Face</b>   | 4 mil polyurethane                             |      |
| <b>Adhesive</b>   | Medical grade, pressure-sensitive acrylic      |      |
| <b>Backing</b>  | Silicone coated two-side, 54 lb basis weight   |      |
| FACE PROPERTIES   |  |      |
| <b>Thickness</b>  | 4.0 mil  |      |
| <b>Tensile Strength</b>   | 9800 psi                                       |      |
|   | Test Method: ASTM D-882                        |      |
| <b>Elongation</b>   | 550%   |      |
|   | Test Method: ASTM D-882                        |      |
|   | Typical substrate values of uncoated materials |      |
| ADHESIVE PROPERTIES   |  |      |
| <b>Peel Adhesion</b>  | >1800 g/in                                     |      |
| 2mil PET  | Test Method: DMT-PSTC-1                        |      |
| <b>Polyken Probe Tack</b>   | 550 g/in <sup>2</sup>                          |      |
| 2mil PET  | Test Method: ASTM D-2979                       |      |
| <b>Loop Tack</b>  | 2500 g/in <sup>2</sup>                         |      |
| 2mil PET  | Test Method: PSTC-16                           |      |
| <b>Shelf Life</b>   | 24 Months                                      |      |
| "See Storage Conditions"  | Real-time age testing study                    |      |
| <b>Thickness</b>  | 2 mil  |      |
| <b>Biocompatibility</b>   | Cytotoxicity                                   | Pass |
|   | Primary Dermal                                 | Pass |
|   | Buehler  | Pass |
| <b>PRODUCT DESCRIPTION</b>  |  |      |
| TTL-6154 is a clear polyurethane film. It is coated on one with a medical grade, acrylic adhesive and supplied on a paper liner.  |  |      |
| <b>SPLICES</b>  |  |      |
| Splices on tape and liner are functional in that they are intended for continuous process conditions.   |  |      |
| <b>STANDARD LABELING</b>  |  |      |
| Materials will have core labeling stating the part number, roll number, lot number, width, and linear feet per roll. <i>Note: Any additional labeling requirements should be noted at time of order entry.</i>                            |  |      |
| <b>TRACEABILITY</b>   |  |      |
| Material traceability must comply with current Good Manufacturing Practices. Each shipment of material will contain a lot number, which is traceable through production records. Certificate of Conformance will accompany each shipment. |  |      |
| <b>STORAGE CONDITIONS</b>   |  |      |
| Store in original protective packaging at temperatures between 50-80°F and 40-60% RH.   |  |      |
| <b>APPEARANCE</b>   |  |      |
| Virtually free from foreign and dark colored matter.  |  |      |
| <b>ROLL DIMENSIONS</b>  |  |      |
|   | Smaller roll length by request.                |      |
| Length  | 1000 linear feet max.                          |      |
| Width   | 58.5 inch max.                                 |      |
| Core  | 3 inch inside diameter                         |      |
| Issue Date:   | March 29, 2007                                 |      |
| Revision Date:  | August 6, 2018                                 |      |

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33412 Coral Reach Street  
Dana Point, CA 92629  
949-930-3112

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